From a single source: diagnostics, parts and services for trucks and LCVs
Drivers and operators of commercial vehicles – no matter whether it is a 40-ton truck or a bus – know just how important good quality is. In terms of spare parts, diagnostic equipment and services, they can fully rely on Bosch: your partner for the workshop of the future.

**Diesel systems** p. 4–6
- Modular design for ease of servicing
- Bosch is original-equipment supplier for Cummins, DAF, Deutz, Iveco, MAN, Mercedes-Benz, MWM, Renault, Scania and Volvo among others
- Also available as part of the eXchange range

**Bosch Diesel Center and Bosch Diesel Service** p. 7–8
- Expertise and service from the diesel specialists
- Quick, top quality repair work
- High diesel repair competence

**Bosch eXchange** p. 9–11
- Up to 40 % cheaper than new parts
- Extensive range from a single source
- Series remanufacturing for high reliability

**Starters and alternators** p. 10
- Hardwearing and with a long service life
- Constantly monitored top quality
- Universal range for all common vehicles

**Batteries** p. 12–13
- Top performance to satisfy all requirements
- Reliable power supply
- Highly vibration-resistant

**Bosch Aerotwin and Bosch Twin** p. 14
- Excellent wiping performance and perfect cleaning
- Quiet wiping
- Long service life thanks to wear-resistant wiper blade edge

**Filters** p. 15
- For all common types of commercial vehicle and engines
- Long service life and top filtering performance

**Vehicle electronics** p. 16
- Comprehensive range
- Original-equipment quality
Bosch range for LCVs

Brake systems and replacement parts p. 18–19

- One of the world’s leading manufacturers of brake systems
- Outstanding quality
- Perfectly matched components

Auxiliary lamps and automotive bulbs p. 17
- Comprehensive range to suit all requirements: auxiliary lamps, flood and spot lamps, rotating beacons, automotive 24V bulbs
- Lamps featuring a modern design, high-quality workmanship and a flexible installation solution
- Heavy-duty quality for all CVs: robust, long service life and high light output
- Trucklight Maxlife automotive 24V bulbs – long-lasting and robust for off-road and highway applications
- Automotive xenon lamps

Compressed-air fanfares, super-tone horns and backup warning buzzers p. 17
- Long service life and sturdy design
- Comprehensive 12V and 24V range

Drive belts p. 20
For all common commercial vehicles, vans and LCVs

Test equipment p. 21–31
- Diesel system testing EPS
- ECU diagnosis KTS
- Vehicle system analysis FSA
- Wheel alignment FWA
- Tire-changing equipment TCE
- Wheel balancing machines WBE
- Emission analysis BEA

Battery service BAT
Vehicle lift equipment VLE
New! Light tester HTD
Brake system analysis BSA

Air-conditioning service p. 32
Reliable air-conditioning service for commercial vehicles: Bosch ACS 810

Bosch Electronic Service p. 33
24-hour repair service for electronic replacement components

Module Bosch Commercial Vehicles p. 34
Support for a long-term partnership with Bosch and the wholesale trade

Alltrucks p. 35
Full-service commercial-vehicle workshop concept by Bosch, Knorr-Bremse and ZF

- Filters
- Vehicle electronics
- Auxiliary lamps
- Compressed-air fanfares and backup warning buzzers
- Drive belts
- Diagnostic equipment
The future of diesel
You can rely on the number 1

For both innovative diesel injection systems and conventional diesel components – Bosch can provide specialist assistance for rapid, expert and economical servicing and repair of diesel vehicles.

Tailor-made system expertise
Bosch develops diesel components made to suit each series and vehicle model. Customers benefit from the extensive expertise of a single supplier of engine, air and emissions management concepts. The perfect interaction of starting systems, pumps, control systems, injectors, nozzles, sensors and filters ensures top performance combined with the lowest possible consumption and emission values.
Common rail systems have become state-of-the-art in modern commercial vehicles. This offers vast potential for every workshop, as diesel engine components are also subject to wear. Bosch can supply component packages for common rail systems of almost any vehicle manufacturer.

**Denoxtronic®**

- Up to 95% less NO\textsubscript{X} emissions in combination with an SCR catalytic converter
- Together with the SCR system, the Euro 4, Euro 5 and Euro 6 particle limit values can be achieved without the need for a particulate filter.

**Common rail high-pressure pumps**

- Broad range for every generation of common rail systems
- Exchange range
- Diagnosis and repair work can be performed at a Diesel Center

**Common rail injectors**

- Solenoid-controlled injectors
- Piezo injectors for the third generation of common rail systems
- Exchange range
- Diagnosis and repair work can be performed at a Diesel Center

**Unit injectors**

- A unit consisting of pump and injector
- Exchange range
- Diagnosis and repair work can be performed at a Diesel Center

**Sensors**

- Absolute pressure sensor
- Rail pressure sensor
- Differential pressure sensor
- Accelerator pedal sensor
- Temperature sensor
- Camshaft / crankshaft speed sensor
- Hot-film air-mass meter
- Knock sensor
Conventional diesel drive systems
Successful technology from a reliable supplier

The winning characteristics of commercial vehicles with diesel engines are their high mileage capability coupled with a long engine service life. You can impress customers by offering competent service and low-cost maintenance with the support of a supplier you can rely on: Bosch. No other name is so closely associated with the development and high performance of diesel systems.

In-line and distributor injection pumps
- Full range of in-line and distributor injection pumps
- Exchange range for distributor injection pumps of the major vehicle manufacturers

Plunger-and-barrel assemblies and delivery valves
- Global market coverage exceeding 90%
- Bosch is Europe’s largest supplier of original equipment in-line pumps and thus also of plunger-and-barrel assemblies and delivery valves

Nozzle-and-holder assemblies
- Broad market coverage for commercial vehicles
- Original equipment quality
- Full repair range

Nozzles
- Broad market coverage
- Range incorporates nozzles for non-Bosch systems
- Original equipment quality
- Forgery-proof packaging
Bosch Diesel Center and Bosch Diesel Service
The diesel repair specialists

High-quality test equipment, high precision, special tools and the expertise of diesel specialists are all essential for repairing modern diesel systems.

Professional diagnosis and repair
Regarding the diesel technology of your vehicle, you can always rely on the Bosch Diesel Center and Bosch Diesel Service experts. Highly qualified technicians carry out both diagnosis and repair tasks on Bosch diesel systems using state-of-the-art Bosch test equipment.

What your Bosch Diesel workshop has to offer:
- Market leadership in the fields of diesel system testing and component repair
- Expert servicing and repair of all diesel systems
- Repair concepts for workshops, corporate customers and fleet operators
- All work performed by experienced, highly qualified diesel specialists
- Bosch eXchange products and Bosch spare parts in original-equipment quality
- Diagnosis and system testing with state-of-the-art Bosch test equipment
- Warranty on parts and labor
- Minimized repair times for vehicles in non-stop operation
Commercially used vehicles have to earn their keep. That applies equally to commercial vehicles with a 40-ton gross weight and to taxis and smaller delivery vans. “Repair solutions in line with the age of the vehicle” are a key factor: Repairing defective diesel engine assemblies or components is one of the main strengths of Bosch Diesel Center and Bosch Diesel Service workshops.

Bosch Diesel Service: Professional component repair for all mechanical diesel systems
- Diagnosis and system testing
- Professional component repair
- Servicing and repair of the mechanical diesel systems in your vehicle

Bosch Diesel Center:
Your diesel specialist for all diesel systems
- Diagnosis and repair for diesel vehicles
- Checking, adjustment and repair of all Bosch in-line and distributor injection pumps
- Diagnosis and replacement or repair for all Bosch high-pressure diesel injection systems
- Checking and optimization of performance and consumption
- Exhaust-emission testing as required by law

Our diesel specialists provide component repair e.g. for the following systems:
- Commercial vehicle common rail high-pressure pumps (CP1, CP1H, CP2, CP3, CP4)
- Common rail injectors (CRI/CRIN)
- Nozzle-and-holder assembly (DHK)
- Commercial-vehicle unit injector (UIN)
- Unit pump (UP)
- In-line injection pump (RP)
Always a good substitute: Bosch eXchange
100 % top quality at a reasonable price

Bosch eXchange. The comprehensive, intelligent eXchange range is the ideal all-round concept for current value vehicle repair.

Cost/benefit – a convincing argument for professional vehicle operators
Bosch eXchange offers replacements for the full range of the most important original-equipment components for repairs in accordance with the value of the vehicle. Plus full warranty coverage. The quick and easy handling is just right for workshops.

Workshops are guaranteed to benefit from Bosch eXchange products
- Full range for diesel injection systems with more than 1,000 part numbers
- Also for high-pressure injection systems
- Return in original packaging (back in box)
- Direct deposit value reimbursement
- Customer-oriented return criteria
- Full replacement of all wearing parts

Bosch eXchange. The strong points
- Greater customer satisfaction thanks to current value vehicle repair, a more efficient processing and reasonable prices
- Same quality standards and functional tests as for new original-equipment components
- Same warranty for Bosch eXchange products as for new parts.
- Helps to preserve both resources and the environment: By remanufacturing used parts instead of producing new ones, savings of up to 90 % are possible in terms of raw materials in addition to cutting down on energy consumption.

Value-retaining repairs: Bosch eXchange saves both time and money and helps to conserve the environment and raw materials.

Nozzle-and-holder assembly  Unit injector  Distributor injection pump
**Uncompromising quality:** Starters and alternators from Bosch eXchange

The high original-equipment market share is evidence of the trust placed in Bosch quality by vehicle manufacturers. Aftermarket and workshops can rely on current value repair products from Bosch eXchange as these are subject to the same quality standards as the original equipment.

**At a glance: All the benefits for workshops and aftermarket**

- High level of demand thanks to use in most commercial vehicles in Europe
- High degree of awareness and acceptance of the Bosch brand
- Top quality and attractive prices
- Constant updating of the range for numerous vehicle models
- Rapid handling of old parts with CoremanNet and 12 regional core selection stations in Europe
- ESI[tronic] software provides in-depth technical information on diagnosis, installation and repair
- Bosch quality seal and KeySecure label for identification of products remanufactured by Bosch
- Parts supplied ready for installation to ensure quick and easy vehicle repair work
- Thanks to replacement rather than repairing the devices at the workshop, vehicles are released back onto the road much sooner
- Guaranteed customer satisfaction thanks to the long service life and reliability of Bosch-quality products

**Bosch can supply an extensive range of some 350 different types of starters and alternators for commercial vehicles as well as agricultural and special machinery.**

---

**Bosch remanufacturing program guarantees top quality:**

- The same quality standards as for original equipment
- 100% replacement of all critical components
- Exclusive use of Bosch-quality spare parts
- Improvements to original equipment are directly incorporated into the remanufacturing process

**Tested quality – genuine Bosch eXchange seal**

The Bosch eXchange quality seal is your guarantee for tested products from Bosch’s genuine series-remanufacturing range. Every Bosch eXchange product has undergone a long, intensive testing process.

**KeySecure label on the packaging.**

This means you can be 100% sure that the contents of the pack really are from Bosch and are not counterfeit.

**Bosch eXchange looks after the environment:**

Annual savings of 25,000 t of CO₂ in comparison to the production of new parts. This is equivalent to the CO₂ binding capacity of 1,923 hectares of forest.
Bosch eXchange: The comprehensive exchange program from a single source

State of the art
All our experience and improvements resulting from original equipment manufacturing are immediately put to use in our remanufacturing. This way you always get state-of-the-art parts from Bosch.

The Bosch eXchange range at a glance
- Starters and alternators
- Gasoline injection systems
- Brake calipers
- Diesel injection systems
- Electronics
The Bosch eXchange product range is continually being updated and expanded.
Bosch batteries for commercial vehicles: optimum energy supply

A large number of electrical consumers, long idle times and often also extreme temperature conditions push commercial-vehicle batteries to the limit. Bosch batteries ensure reliable power supply at all times. Latest technologies make them completely maintenance-free and especially long-lasting concerning their service life. This saves fleet operators both time and money.

**TE with EFB technology**, **PowerFrame®** and **Labyrinth lid**

For extremely high starting power and a reliable supply of a large number of applications under tough and straining conditions.

**T5 with PowerFrame® technology** and **labyrinth lid**

Provides maximum performance and deep-cycle resistance – especially in case of high energy demand and frequent discharge cycles.

**T4 with PowerFrame® technology** and **labyrinth lid**

Supplies all running applications in commercial vehicle operations that require a normal level of energy – even with the engine shut off or in case of frequent discharge.

**T3 with PowerFrame® and Hybrid technology**

Provides uncompromising starting power – ideal for vehicles with low energy demand.

<table>
<thead>
<tr>
<th>Line</th>
<th>EFB(1)</th>
<th>SLI(2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Battery</td>
<td>TE</td>
<td>T5</td>
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<tr>
<td>Technology</td>
<td>EFB – Enhanced Flooded Battery(1)</td>
<td>PowerFrame®(3), Labyrinth lid(4)</td>
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<td>Application characteristics</td>
<td>Long-haul trucks with sleeper cab, distribution traffic/trucks with tail lift, firefighting vehicles, construction machinery, off-road trucks, coaches and buses, municipal vehicles with a high rate of city traffic</td>
<td>Long-haul trucks with sleeper cab, distribution traffic/trucks with tail lift, firefighting vehicles, coaches and buses, municipal vehicles with a high rate of city traffic</td>
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<td>Maintenance</td>
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<td>Absolutely maintenance-free – reduces fleet operating costs</td>
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<tr>
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<tr>
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<tr>
<td>Installation angle</td>
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</tr>
</tbody>
</table>

(1) EFB: Enhanced Flooded Battery / Positive plate coated with polyester scrim ensures additional retention of the active material for a high deep-cycle resistance
(2) SLI: Starting Lighting Ignition Battery with PowerFrame®, patented stamping process for optimum current flow, reduced corrosion and long service life
(3) Labyrinth lid: returns condensed water into the battery, integrated central degassing, backfire protection and additional sealing ring ensure a high level of operating safety
(4) Hybrid technology allows the topping-up with water, maintenance-free
Bosch batteries for LCVs: top performance meeting all demands

Starting and stopping, loading and unloading, long and short journeys – all of that demands a lot of the battery. The Bosch S5 A and S5 reliably meet the energy demand of today’s LCVs (light commercial vehicles).

**S5 A with AGM technology\(^{(1)}\) and PowerFrame\(^{(4)}\)
Top performance for LCVs with start/stop system and regenerative braking (recuperation).

**S4 E with EFB technology\(^{(2)}\), PowerFrame\(^{(4)}\) and labyrinth lid\(^{(5)}\)
Reliable performance for LCVs with start/stop system and a large number of electrical consumers.

**S5 with PowerFrame\(^{(4)}\) technology\(^{(4)}\) and labyrinth lid\(^{(5)}\)
Suitable for recent LCVs with a large number of electrical consumers.

**S4 with PowerFrame\(^{(4)}\) technology\(^{(4)}\) and labyrinth lid\(^{(5)}\)
Ensures a powerful start for all vehicle types (including Asian models).

<table>
<thead>
<tr>
<th>Line</th>
<th>AGM(^{(1)})</th>
<th>EFB(^{(2)})</th>
<th>SLI(^{(3)})</th>
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<td>S4 E</td>
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<td>PowerFrame(^{(4)}), Labyrinth lid(^{(5)})</td>
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<td>Absolutely maintenance-free</td>
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<tr>
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<tr>
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<td>● ● ●</td>
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<tr>
<td>Number of electrical consumers</td>
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<td>● ● ●</td>
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<tr>
<td>Deep-cycle resistance</td>
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</tr>
<tr>
<td>Short-distance suitability</td>
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<tr>
<td>Installation angle</td>
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<td>0°</td>
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</tr>
</tbody>
</table>

(1) AGM: Absorbent Glass Mat / acid absorbed by micro-fiberglass mat allows more energy to pass through (2) EFB: Enhanced Flooded Battery / positive plate coated with polyester scrim ensures additional retention of active material and high deep-cycle resistance (3) SLI: Starting Lighting Ignition battery with PowerFrame\(^{(4)}\) (4) PowerFrame\(^{®}\): patented stamping process for optimal current flow, reduced corrosion and long service life (5) Labyrinth lid: returns condensed water into the battery, integrated central degassing, backfire protection and additional sealing ring ensure a high level of operating safety.
Bosch wipers: for clear vision on all roads

It is important for commercial vehicle drivers to have a clear view in every situation. Fortunately they can always rely on Bosch wipers with their proven track record of more safety and convenience even under the most adverse conditions.

Twin – Maximum performance standard wiper blade for commercial vehicles: lengths from 400 to 1,000 mm (as of 2013)
- Top quality
- Original Bosch wiper-blade rubber
- Reliable cleaning without smearing
- Quiet, smooth wiping
- Wear-resistant wiping edge
- Robust and with a long service life
- Rests on the glass in a secure and firm manner

Aerotwin – performance flat wiper blade for commercial vehicles: lengths from 450 to 800 mm
Bosch is the first company in the world to offer the innovative Aerotwin technology for retrofitting on commercial vehicles. Comprehensive practical tests prior to the market launch have fully confirmed:
- Up to 30% longer service life
- Optimum wiping results over the full blade length
- Perfect cleaning with no smearing
- Extremely quiet operation

Innovative details
1 Integrated spray jet across many sizes of wiper blades
2 Combi interface for the three most common hook sizes – 9 x 3, 9 x 4 and 12 x 4
3 Hasp-type fastening for 800 mm wiper blade
New feature of Aerotwin flat wiper blades:
The “screw-type” interface for hasp fastening
Bosch filters for commercial vehicles
The full range from a single supplier

There is no room for compromise with commercial vehicles. That is why Bosch supplies a full range of filters for all common commercial vehicles and engine types. For a perfect fit in every system.

Fuel filters
- Engine protection thanks to high-quality filter material with maximum absorption capacity for dirt particles
- Highly resistant to temperature fluctuations, corrosive fuels and pressure
- Outstanding filtration performance for severely contaminated fuels and fuels with a high water content

Oil filters and hydraulic-fluid filters
- Specially impregnated, tear-proof filter material and sturdy housing for a long service life
- Ecologically sound disposal of non-metallic filter elements

Air filters
- Highly accurate fit prevents leakages
- High-quality microfiber paper: Ideal air permeability and dirt retention ensure maximum engine performance

Cabin filters
For a healthy working atmosphere – reliable filtering of pollen, dirt particles and pollutants.

DENOX filter – the genuine one (refer to page 5 for system description).
Ideally matched to the Denoxtronic® system.

Special filters
- Coolant filter – optimum cooling-system protection
- Air drier cartridge – full braking force thanks to reliable bleeding and dehumidification of the brake system
- Crankcase oil separator – optimized filtration and trapping of aerosols for effective engine protection

Denoxtronic® and special filters

DENOX filter
Special filters

Cabin filters Air filters Fuel filters Oil filters
Bosch vehicle electronics: Safety and driving comfort at your command!

As a leading innovator in the field of vehicle electrical and electronic systems, Bosch offers a broad product range covering everything from motors to switches and relays. Everything for the workshop and the aftermarket from a single source – in Bosch OE quality, of course.

Build-in switches: maximum reliability
Build-in switches from Bosch have proven their worth a million times over in commercial vehicles of all kinds. Thanks to the availability guarantee, you can even provide your customers with the installation of switches for older vehicles. Plus build-in switches with exchangeable function symbol.

Battery switch: for maximum safety
For immediate disconnection of one or more batteries from the connected vehicle electrical system: Bosch battery switches are available in numerous versions and degrees of protection, for practically all commercial vehicles.

Relays: indispensable even for high-tech
Wherever circuits are closed or opened in vehicles, the specially designed relays from Bosch should be your first choice. Our comprehensive range reaches from micro relays to power relays.

Fans / 24-V motors: infinitely variable
High cooling output at low speed: For this, the radiator needs additional ventilation. Bosch offers engine cooling fans for every performance range. From individual components to the complete module, always in original-equipment quality.
More light for extra safety: the ideal lighting and signalling systems

Bosch automotive bulbs and universal lamps ensure greater safety and convenience. They stand out for their reliable technology and robust as well as attractive design. Bosch horns and fanfares provide an unmistakable warning.

**Auxiliary lamps**
Additional safety in the dark as well as in snow, fog and rain. Moreover, Bosch auxiliary lamps feature reliable operation and an attractive design.

**Flood and spot lamps**
With their broad and homogeneous light pattern, Bosch flood lamps are ideal for the illumination of stationary and mobile working areas – particularly at close range. Bosch spot lamps provide a concentrated beam of light over longer distances. They stand out for their energy efficiency and a long service life.

**Rotating beacons**
Bosch rotating beacons make sure neither vehicles nor stationary and mobile equipment can be overlooked – while different available versions suit every application. They have an optimum warning effect and are clearly visible without any radio or car phone interference. The nonwearing design ensures a long service live and reliable operation.

**Automotive bulbs: Trucklight, Trucklight Maxlife, Xenon**
Trucklight: maximum quality and reliability
Trucklight Maxlife: greater resistance to shock and vibration, longer service life, for off-road and highway applications.
Xenon: top illumination quality

**Compressed-air fanfares, supertone horns and backup warning buzzers**
Bosch horns and fanfares generate a signal to be heard at great distances. Backup warning buzzers provide additional safety when maneuvering or backing up.
Brake components and parts from Bosch for all types of LCVs

From 100 to 0 in a matter of seconds. There is no substitute for safety and quality. Bosch brake systems satisfy the highest standards without cutting any corners.
Because braking is a serious business – replacement and wearing parts from Bosch

**Always the top choice for brake systems**
Bosch continues to set new technological and comfort standards. Our replacement and wearing parts for brake systems surpass the legally required test criteria by far.

**Brake discs**
- Mechanical and thermal stability ensure top quality and a long service life
- High Carbon brake discs for enhanced thermal conductivity and thus reduced thermal tension within the component, higher durability and prevention of brake-rubbing and noises
- The set of bolts provided with many discs guarantees excellent repair results
- Coated discs guard against corrosion
- Production at the Buderus factory ensures top quality

**Brake pads and linings**
- Short running-in time, highly stable coefficient of friction
- High shear strength, minimal compressibility
- Smooth pedal feel, very little vibration
- Good response
- Noise and vibration-free braking

**Bosch eXchange brake calipers**
- Warranty and performance as for new parts
- 100% replacement of all wearing and sealing components
- High degree of coverage for the European vehicle fleet (more than 90%)

**Drum brake kits**
- All parts comply with the toughest international quality standards for the automotive aftermarket
- Perfectly matched components
- No risk of incorrect fitting
- Time-saving ordering and installation procedures

**Permanent lubricant SuperFit**
- Permanent lubricant which counteracts noise development in the area of the disc and drum brakes
- Metal-free, acid-free and nonconductive. Therefore non-corrosive and compatible with all metals and most rubber materials
- Perfectly suited to steel and aluminum calipers, as well as ABS systems
- High stress tolerance and long-term reliability
- Resistance to high and low temperatures

**Electronic brake control systems**
- In-company research and development
- Close contact with vehicle manufacturers
- Global leadership thanks to innovations
- Growth sector for workshops on account of increasing original equipment volume

**Wheel-speed sensors**
- Optimum resistance to external magnetic influences
- Speed detection close to 0 km/h
- Recognition of direction of rotation and stoppage with active sensors
- Top quality for a long service life
Bosch drive belts: for trucks, vans and LCVs

Bosch drive belts and tensioning elements all match the well-known high and reliable original-equipment quality – without exception. Our commercial-vehicle ribbed V-belts, for example, boast an especially sturdy design and outstanding resilience. Increase your competitiveness with powerful drive belts from Bosch.

Timing belts
- Good operating safety throughout the whole service life
- Quiet operation

Drive-belt kits
- A single order number and one package for all parts – optimizes stockkeeping and simplifies the order process
- Timing-belt/tensioner-pulley kit
- Timing-belt/tensioning-element kit
- Timing-belt/water-pump kit

V-belts and ribbed V-belts
- For optimum power transfer
- Minimum slip
- Resistant to oil, UV light and high temperatures

Commercial-vehicle ribbed V-belts
- Ultra-modern rubber and extremely hardwearing high-tech cords guarantee a long service life
- Minimum vibration, resistant to impacts and pulsating operation
- Upgrade version with aramid cord for special drive systems subject to particularly heavy strain.

Drive belts are wearing parts and are subject to considerable stress within the vehicle. Tensioning elements and deflection and guide pulleys are also exposed to considerable strain. For this reason, these components should also be replaced when changing timing belts.
Bosch diagnostics: Test equipment and system expertise for trucks and LCVs

The professional repair of diesel components makes economic sense for both truck operators and workshops. The perfect back-up is provided by: Comprehensive Bosch expertise, available for systematic call-up in the software package ESI[tronic] 2.0 infotype Truck.

Diesel system testing EPS
To keep pace with the rapid progress in truck diesel engine technology, Bosch develops innovative testers for the precise diagnosis of diesel components.

- The EPS 205 workbench unit is the key to getting started in the diesel business even for smaller workshops, as it allows for the reliable testing of injectors among others.

- The Bosch EPS 708 diesel test bench specially for common rail injection pumps and injectors therefore permits testing with up to 2,200 bar. Its newly developed rail is designed for pressures up to 2,500 bar, which means that the test bench is prepared for future developments in diesel technology.

- The EPS 815 component test bench can be extended with supplementary equipment sets to deal with any task. Even the latest diesel systems and components can be repaired.

- 85 million Piezo-controlled common rail injectors are already in use. The new common rail injector test kit is designed for efficient and highly accurate testing of Bosch systems and systems from other manufacturers. Testing of competitors’ components is still in preparation. This test kit extends the functions of EPS 708 as well as EPS 815.

Multiple clamping for CRI and CRIN
Retrofit kit for EPS 708 and EPS 815

EPS 205  
EPS 708  
EPS 815
Bosch diagnostics: 
A complete range of test equipment

The increasing degree of complexity in commercial-vehicle systems demands a high diagnostic standard for professional repair and maintenance work. Bosch Diagnostics can supply the full package.

**Engine system analysis FSA**
Engine system analysis is employed for the systematic testing, checking and measurement of components, systems and elements.

**Wheel alignment FWA**
Precise measurement, short set-up times and simple operation make the Bosch wheel alignment system indispensable.

**Emission analysis BEA**
Outstanding measurement accuracy guarantees precise, high-speed emission analysis conforming to the latest standards.

**Battery service BAT**
Reliable, professional testing, charging and starting with Bosch battery service units.

**Air conditioning service ACS**
These days air conditioners are a standard feature of commercial vehicles. Bosch A/C service units are fully automatic and make service a profitable business.

**Vehicle lift equipment VLE/VLH**
Professional servicing for commercial vehicles with a weight of up to 4,000 kg. Ideal for reception areas, repair shops and wheel alignment.

High-speed trouble-shooting, qualified repair and considerable time savings for economical commercial vehicle servicing.

Get technical information about the new DCU 100 at www.dcu100.bosch-automotive.com
Bosch diagnostics: ESI[tronic] 2.0 workshop software, hotline and training

Technical systems in commercial vehicles are becoming ever more diverse and complex. Customers are more demanding and want an answer to their problems as quickly as possible.

ESI[tronic] 2.0 infotype Truck:
Software for professionals on the road
Service-relevant diagnosis and information for trucks, LCVs, buses and trailers. Electronic systems are prevailing in trucks, too. Whether it is ABS, TCS, EBS, EAC or the electronic clutch – today’s workshops have to deal with both state-of-the-art safety and latest comfort systems. The workshop software ESI[tronic] 2.0 infotype Truck delivers top-coverage in width and depths and is continuously updated. All important data for service and repair is available to the workshop.

Technical Hotline: saving both time and money
The Bosch Technical Hotline is designed to provide specific assistance and practical support for routine work and to help deal with any problems arising in the course of service and repair of cars and commercial vehicles. Benefit from all the qualified knowledge of the Bosch experts for your success.

Service Training – knowledge as key to success
Technical progress represents a constant challenge to workshops. In future, workshop activities will concentrate more on the diagnosis of interlinked systems and the specific replacement of high-quality components rather than just the traditional replacement parts business. The professional Service Training courses offered by Bosch prepares you for dealing with commercial-vehicle technology: powertrain (diesel), exhaust-gas treatment (DNOX), air and disc brakes (Knorr-Bremse), drive train (ZF), electronic systems (truck), diagnoses with ESI[tronic] 2.0 infotype Truck.

Our knowledge – your success: Bosch provides workshops with system knowledge, technical information, testers, technical advice and replacement parts in original-equipment quality.
**KTS 800 Truck:** The professional solution for commercial vehicles

With the KTS 800 Truck and the software package ESI[tronic] 2.0 infotype Truck, the commercial vehicle workshop gets the complete solution for the diagnosis of trucks, light commercial vehicles, buses, and trailers.

**Mobile complete system**
- KTS 800 Truck: Diagnostic Control Unit (DCU 130) for immediate use and mobile KTS Truck module
- Two lithium-ion batteries enable mobile deployment of the DCU 130 everywhere in the workshop or even during a test drive.

**Mobile work over long periods**
- Inclusion of two identical lithium-ion batteries
- One battery is sufficient to continue operating in the workshop
- If required, the batteries can be replaced without interruption during regular operation (hot swap function).

**Testers in line with workshop needs**
- Easy handling of the DCU 130 with integrated handle on the back of the device
- Sturdy housing with 13.3” touchscreen monitor
- Recessed USB connection to enable protected connection of a dongle
- Conspicuous features of the vehicle can be documented with the integrated camera and the required spare parts can be photographed.

**Modular concept with Diagnostic Control Unit**
- Especially for deployment in the workshop, the sturdy DCU 130 controls all Bosch testing and diagnostic systems, for example the new FSA 500 for vehicle system analysis.
**KTS Truck:** The modular solution for commercial vehicles

KTS Truck is the ideal entry-level solution for commercial-vehicle workshops that already have a PC.

**Optimized and mobile diagnostics solution**

- KTS Truck module for trucks, light commercial vehicles, trailers, and buses
- Can be connected to DCU 130, PC or laptop
- Integrated Bluetooth connection with large range, up to 100 m
- Bluetooth USB adapter included in equipment supply
- The USB interface means KTS Truck can be connected to all common PCs or laptops
- Sturdy housing

**KTS Truck**

- Supports the operating systems: MS Windows XP™, Windows Vista™, Windows 7™ and Windows 8™
- USB port allows KTS Truck to be connected to all common laptops or PCs

<table>
<thead>
<tr>
<th>Technical data</th>
<th>DCU 130</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC board</td>
<td>Intel Merom 1.06 GHz DualCore processor, Operating system Windows 7, 2 GB main memory, 250 GB hard disk capacity</td>
</tr>
<tr>
<td>Display</td>
<td>13.3” WXGA color display with resistive 5-wire touchscreen, resolution 1280 x 800 dpi</td>
</tr>
<tr>
<td>Equipment</td>
<td>Multimedia, integrated camera min. 2 megapixels, Bluetooth class 1 and 2, WLAN 802.11 a/b/g/n. Ethernet 10/100 Mbit</td>
</tr>
<tr>
<td>Status indicator</td>
<td>Via 4 LEDs: On/Off, hard-drive access, WLAN, Bluetooth</td>
</tr>
<tr>
<td>Interfaces</td>
<td>2 USB 2.0 1 USB 2.0 integrated as recessed 1 RJ45 10/100 Mbit 1 MIC IN 1 connection for headset</td>
</tr>
<tr>
<td>Lithium-ion battery</td>
<td>2 lithium-ion batteries 14.4 V, 32 Wh. Batteries with charge status indicator</td>
</tr>
<tr>
<td>Housing</td>
<td>Sturdy housing, IP 54 (IP 65 at front)</td>
</tr>
<tr>
<td>Operating temperature</td>
<td>0 to 40 °C</td>
</tr>
<tr>
<td>Dimensions</td>
<td>355 x 262 x 42 mm (W x H x D without handle)</td>
</tr>
</tbody>
</table>

Modular concept with Bluetooth connection

KTS Truck

Part number 0 684 400 512
ESI[tronic] 2.0 infotype Truck: All information and functions for commercial vehicles

Everything from a single source
Alongside control unit diagnostics, the ESI[tronic] 2.0 infotype Truck also contains technical information such as circuit diagrams, service and repair instructions as well as system information. Bosch spare parts catalogs, including the catalog data of the Bosch cooperation partner ZF Services, also with service information and installation instructions for products of the Sachs, Lemförder, Boge, and ZF Parts brands, are also available. ESI[tronic] 2.0 infotype Truck provides all the necessary information to carry out reliable diagnoses, complete maintenance, and efficient repair. The software package features a high market coverage for trucks, light commercial vehicles, trailers, and buses common on the European market.

Vehicle information
Basic information regarding commercial vehicles that is also included in the software such as model series, power output, engine designation as well as axle configuration forms the basis for in-depth diagnoses at the commercial-vehicle workshop.
**Diagnosis**
Important functions for the commercial-vehicle workshop are included: Reading/deleting error codes, selecting actual values, activating actuators, resetting service intervals, and teaching components.

**Technical data**
Support for troubleshooting: component information with setpoint values, output voltage, characteristic curves, etc.

**Circuit diagrams**
Fast and simple use because of intuitive operation with dynamic component description.

**Maintenance**
Half-yearly and yearly inspections with additional check items can be called up at any time.

**Spare-parts catalog**
Always accessible: the complete spare-parts catalog from Bosch and ZF Services

- Manual and automatic transmissions
- Suspension
- Steering
- Clutch
Even giant wheels are an easy job:
Tire service for commercial vehicles and buses

Tire service for commercial vehicles can be tricky. With wheel sizes up to 2.3 meters and a weight of up to 1.4 tons, the requirements for materials, lifting and centering forces are extreme. The wide range of tire service devices from Bosch provides a suitable solution even for the most demanding requirements.

**TCE 5330/5335: Jumbo-sized tire changes**
For businesses that get to grips with big sizes: Where tire service for heavy trucks, buses and, in particular, construction and agricultural vehicles is concerned, the TCE 5330 and 5335 move even the biggest “whoppers” effortlessly. These top professional tire changers from Bosch ensure efficient working for maximum economy, combined with optimum comfort and safety.

**Operation: Extremely simple and safe**
The pneumatic universal fitting arm is lifted and rotated fully automatically from the control panel. The powerful clamping arms can be moved in both directions at two speeds. The universal fitting arm is locked by a safety coupling. The TCE 5335 also comes with a radio remote control.

<table>
<thead>
<tr>
<th>Technical data</th>
<th>TCE 5335 / 5330</th>
<th>TCE 5320</th>
<th>TCE 5310</th>
<th>TCE 5210</th>
<th>WBE 5220</th>
<th>WBE 5210</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rim diameter (inches)</td>
<td>14” – 42”</td>
<td>14” – 42”</td>
<td>14” – 42”</td>
<td>14” – 26”</td>
<td>10” – 30”</td>
<td>10” – 26.5”</td>
</tr>
<tr>
<td>Maximum wheel diameter (mm)</td>
<td>2300</td>
<td>2300</td>
<td>2300</td>
<td>1640</td>
<td>1200</td>
<td>1200</td>
</tr>
<tr>
<td>Maximum wheel width (mm)</td>
<td>1300</td>
<td>1300</td>
<td>910</td>
<td>800</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Maximum rim width (inches)</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>20”</td>
<td>20”</td>
</tr>
<tr>
<td>Maximum wheel weight (kg)</td>
<td>1400</td>
<td>1400</td>
<td>1200</td>
<td>1200</td>
<td>160</td>
<td>200</td>
</tr>
<tr>
<td>Tire pressure connection (bar)</td>
<td>8 – 12</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>8 – 12</td>
<td>8 – 12</td>
</tr>
<tr>
<td>Balancing speed CV</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>&lt; 100 rpm</td>
<td>&lt; 100 rpm</td>
</tr>
<tr>
<td>Car</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>218 (50 Hz) rpm</td>
<td>190 (50 Hz) rpm</td>
</tr>
</tbody>
</table>

1 Optionally expandable to 56"
TCE 5335 / 5330 / 5320 / 5310: Top tire service for outsize tires

TCE 5310 / 5320: For more than man-sized tires
For tire service on commercial vehicles, buses and construction and agricultural vehicles, TCE 5210, TCE 5310 and 5320 tire changers count with the necessary solid construction and range of equipment.

Strength and safety
The powerful clamping arms can be moved in both directions at two speeds. The universal fitting arm is locked to the fitting carriage by a safety coupling.

TCE 5210: Ideal for commercial vehicles and buses
For fast, simple tire service on commercial vehicles and buses. Hydraulic lifting arm, fitting carriage and clamping device ensure comfortable working.

Efficient and safe
- Clamping arms with infinitely variable clamping force
- Electrically powered anti-clockwise and clockwise rotation, at one rotational speed
- Fitting arm can be locked in various positions for especially efficient working

TCE highlights:
- Large clamping range of 14" to 42" (can be extended to 56" with a special accessory)
- 4-way clamping device
- TCE 5320 fitting arm is driven separately for a shorter changeover between sides

Universal balancing machines – WBE 5210
Thanks to the integrated pneumatic lift, a fitter can hoist heavy wheels without strain.

Wheel balancing was never this easy
- Automatic measuring process
- Static and dynamic balancing
- Two programs for commercial-vehicle tires and five alloy programs for car tires.

Special accessories for wheel balancing machines
- Flange case for commercial vehicles
- Three-arm flange for light commercial vehicles
- Three-arm flange for light commercial vehicles
- Three-arm flange for light commercial vehicles
- Three-arm flange for light commercial vehicles
New! Fast, precise, digital: Headlamp testing with the HTD 815

The Bosch HTD 815 is an intelligent CMOS-camera headlight tester for the inspection of all common headlight systems. Featuring both an automatic program guide and manual functions it is easy to use. It is ruggedly constructed and enables ergonomic operation at the workshop. The lightweight design and the optimized image processing of the HTD 815 speed up testing and adjustment tasks while high-quality optics and laser technology ensure utmost precision.

**HTD 815: precise headlight adjustment through high-quality system elements**

- CMOS camera for faster image processing (higher resolution and frame rates)
- Digital and interactive 5.7" touch-screen display with 262,000 colors – can be rotated by 180 degrees
- Display of the live image of the headlight
- The measurement results appear together with evaluation of horizontal deviation, vertical deviation (pitch angle), intensity, roll angle and yaw angle
- Glass lens with 230 mm diameter
- Laser visor for accurate alignment of the light box to the truck helps in cases of absence of distinctive chassis points, and remains precise even in poor light conditions
- Cross laser for the alignment of the light box to the headlight projection unit or the lamp (especially helpful for LED and xenon)
- Sensor for automatic measurement of the installation height is available as an optional accessory

**Order numbers:**

- HTD 815 with printer (RAL 6018) 1 692 104 319
- HTD 815 with printer (RAL 7016) 1 692 104 320

**Accessories:**

- 3 m rails (above floor mounting version) 1 692 105 061

*Note: For double-rail system, please order 2 pieces.*

<table>
<thead>
<tr>
<th>Measuring range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Orientation</td>
</tr>
<tr>
<td>Top and bottom</td>
</tr>
<tr>
<td>Right and left</td>
</tr>
<tr>
<td>Low beam</td>
</tr>
<tr>
<td>High beam</td>
</tr>
<tr>
<td>Light intensity, Candela</td>
</tr>
<tr>
<td>Illumination</td>
</tr>
<tr>
<td>Lux/1 m</td>
</tr>
<tr>
<td>Lux/25 m</td>
</tr>
<tr>
<td>Adjustment</td>
</tr>
<tr>
<td>%·cm²</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light intensity, Candela</td>
</tr>
<tr>
<td>Illumination, Lux/1 m; Lux/25 m</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Packaging</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width – Height – Length (mm)</td>
</tr>
<tr>
<td>Weight (kg)</td>
</tr>
<tr>
<td>Certificate</td>
</tr>
</tbody>
</table>

The Bosch HTD 815 is TÜV certified by examination in accordance with directive for testing headlight-adjustment/test equipment (Germany, StVZO § 50 paragraph 5).
Fully automated and expandable:
Brake test for heavyweights

Well-equipped for every situation:
BSA 5717 for 16 t test load
The brake dynamometer with maximum equipment for the most diverse operating conditions:
- Combined roller set with under-floor motors, designed for a test load of 16 t, with integrated hydraulic lifting device for simulating weights up to 10 t.
- Analog display with 2 scales for braking forces, braking factor in % and tracking +/- 12 mm/m
- Facility for 4-character LCD for displaying pressure, differences, axle weight and gross vehicle weight
- Infrared remote control enables controlling of the brake dynamometer from the driver’s seat
- PC display on 19” monitor available as an upgrade option
- Hydraulic lifting device with adjustable lifting height of 0 – 250 mm
- A complete unit with installation frame
- External operator unit (Up/Down buttons), operation possible via radio remote control

8-point axle load weighing equipment
In the BSA 5717, the roller set already features an 8-point weighing device. This feature is crucial to control the lifting process and to define the axle load in order to calculate the total brake force efficiency of the vehicle.

Air-pressure sensor set
With this radio remote-controlled air-pressure sensor set, you can record the control pressure PM and axle braking pressure PX of an axle during a brake test. The sensor housing is watertight and impact-proof for lasting quality and reliability. Rechargeable batteries and a charging station for each sensor guarantee efficient operation.
The air conditioning increases safety and comfort on board – for both drivers and passengers. Defects cost money and – in the worst case – damage the reputation. Thanks to the automatic AC-service device ACS 810, the commercial-vehicle workshop can ensure quick and reliable AC service for trucks and buses.

**ACS 810: air-conditioning service XXL**
The ACS 810 is designed for the specific demands of commercial-vehicle, bus and R-134a-based air-conditioning systems with high capacity. Recovery, recycling and refilling of the refrigerant are controlled automatically. With a length of 5 meters, the service hoses enable an easy connection to any AC system. The integrated 2-liter oil bottles for oil injection and recovery take up lots of compressor lubricant. The double ventilator ensures a precise control of the temperature and a consistent refrigerant pressure during the recovery phase. In addition, it protects the internal components against overheating.

**Automatic high-performance device ACS 810**
- Automatic service procedure
- Individual steps can be selected manually
- Fast and deep vacuum (Vacuum pump 283 l/min)
- Big oil bottles (2000 ml)
- Big internal refrigerant tank (35 kg)
- Long standard service hoses (5 m)
- High-performance refrigerant pump for filling
- Integrated database for cars and CVs
- Optionally with integrated flushing program
- Multiphase refrigerant recycling at the vacuum phase
- Integrated guided AC performance test
- Integrated printer for detailed reports
Replacement – fast, reliable and fair: Bosch Electronic Service

In cases of failure of electronic components on commercial vehicles, the downtime can be expensive. As an alternative to repairing it, Bosch now remedies with the possibility to supply a remanufactured device within 24 hours.

The solution for a quick repair
Instead of the time-consuming repair of the defective electronic component or the installation of a new one, the workshop orders a replacement component. It is delivered within 24 hours as replacement in advance. Only after arrival of the replacement part, the defective component is sent back to Bosch Electronic Service. It is then subjected to a thorough fault diagnosis carried out by the electronic experts of Bosch Electronic Service before being remanufactured. Afterwards, it is tested comprehensively. Only if these tests are successful, the remanufactured component is added to the pool of replacement parts. As a result, the remanufactured component features a clear advantage in pricing compared to new parts.

The “24 hours” of Bosch Electronic Service
- Process geared to save time
- Delivery within 24 hours
- Easy to order: online and telephone order for remanufactured components
- Bosch arranges both delivery and pickup
- Remanufacturing of ECUs, radios and navigation systems
- Same warranty as for new parts: 2 years

Simply professional: service for replacement parts
After the diagnosis, the workshop gets a quotation for the repair or it orders a remanufactured part at www.bosch-repair-service.com or through the telephone hotline +49 (0)180 5000 535 (0.14 EUR/min from German landline).

Multimedia and navigation device
Modern radio receiver

24-hour-repair service
Your direct access to Bosch Electronic Service
https://www.bosch-repair-service.com
Bosch Commercial Vehicles provides reliable support regarding a long-term partnership with both Bosch and the wholesale.

The workshop module Bosch Commercial Vehicles supplies Bosch technology and know-how

Who knows about commercial-vehicle technology and offers multi-brand service, can benefit better from the turnover potentials on the commercial-vehicle market. The module concept Bosch Commercial Vehicles supports through the profound cross-brand Bosch competence: professional workshop equipment, practice-oriented service trainings and technical hotline. Professional diagnosis and maintenance of commercial vehicles increase both turnovers and base of customers. The wholesaler provides optimum logistics, availability of parts and personal on-site support.

Bosch Commercial Vehicles includes

- Genuine Bosch products and spare parts in uncompromising original-equipment quality
- Bosch eXchange replacement range
- Bosch test equipment and workshop information system ESI[tronic] Truck for quick and simple diagnoses on commercial vehicles of all common manufacturers
- Practice-oriented service trainings
- Quick aid via hotline for difficult cases of repair: on the phone, online or even through remote diagnosis – where a Bosch technician accesses your workshop computer through the internet.
- Usage of the Bosch brand by means of a concept sign (700 x 700 mm or 1,000 x 1,000 mm) attached to the building and product-oriented advertising
Alltrucks: full-service CV workshop concept
A Bosch, Knorr-Bremse and ZF company

The range of the joint venture Alltrucks is defined by the cross-brand orientation provided by the complementary competences of the three parent companies: Bosch, Knorr-Bremse and ZF. It is oriented towards workshops offering or planning to offer multi-brand service for heavy commercial vehicles and trailers, buses, LCVs, construction, agricultural or forestry machinery now or in future.

Concept elements at a glance:
- Personal and regular support through the Alltrucks field service
- Exclusive password-protected workshop portal: access to practice-oriented technical information provided by Bosch, Knorr-Bremse and ZF – around the clock.
- Exclusive technical support hotline including remote/live access to the diagnostic device
- Custom Bosch, Knorr-Bremse and ZF commercial-vehicle trainings from a single source and under partner conditions plus exclusive special trainings
- Exclusive multi-brand diagnosis
- Quality-assurance and partner-development programs with active individual support by Alltrucks
- Professional marketing support through exterior signage, work clothing, vehicle signage, business equipment, advertising media, advertisement and letter templates, internet and fair presence.

For additional information, please contact the Alltrucks system central.

Alltrucks GmbH & Co. KG

Phone  +49 (0)89/4622 466-0
Workshop contact  +49 (0)89/4622 466-44
E-mail  info@alltrucks.com
Website  www.alltrucks.com

Full service for commercial vehicles
Exclusive multi-brand vehicle diagnosis
What drives you, drives us.

Technology from Bosch is used in practically every vehicle in the world. For us, the focus is on people and helping them to stay mobile.

We have been dedicated to people for more than 125 years with our pioneering spirit, research, production and expertise.

Our dedication is an unwavering commitment to providing them with a unique combination of parts, diagnostics, workshop equipment and services:

- state-of-the-art solutions for efficient vehicle repairs
- innovative workshop equipment and software – also available on favorable lease terms
- the world’s largest range of new and remanufactured spare parts
- fast, reliable delivery service
- expert customer care via our hotline
- extensive range of training courses
- specific sales and marketing support
- plus many other services

Bosch products and services
- Diagnostics
- Diesel systems
- Gasoline systems
- Brake systems
- Spark plugs
- Energy systems
- Batteries
- Filters
- Wiper systems
- Light technology
- Comfort electronics
- Hybrid/e-mobility
- Technical hotline
- Knowledge database
- Service training
- Workshop concepts

You can get original Bosch quality here:

For more information:
www.bosch.com